

# Soldering Irons and Tips

## Unregulated Line Voltage Soldering Irons



Order No.	Model	Description
005 64 021 99	SPI 27	<b>Line voltage soldering iron 25 W, 230 V, unregulated</b> <ul style="list-style-type: none"> <li>• complete with soldering tip 4SPI126206 and holder</li> <li>• Heating up time ~180 sec.</li> <li>• Tip temperature ~410°C</li> </ul>

### Soldering Tips for SPI 27

Order No.	Model	Description	Width A
4SPI26206	SPI26 206	Chisel tip	1,2 mm
4SPI26200	SPI26 200	Chisel tip	2,0 mm
4SPI26201	SPI26 201	Chisel tip	3,0 mm



Order No.	Model	Description
005 64 037 99	SPI 41	<b>Line voltage soldering iron 40 W, 230 V, unregulated</b> <ul style="list-style-type: none"> <li>• complete with soldering tip 4SPI40224 and holder</li> <li>• Heating up time ~180 sec.</li> <li>• Tip temperature ~450°C</li> </ul>

### Soldering Tips for SPI 41

Order No.	Model	Description	Width A
4SPI40224	SPI40 224	Chisel tip	2,0 mm
4SPI40225	SPI40 225	Chisel tip	3,0 mm
4SPI40220	SPI40 220	Chisel tip	5,0 mm
4SPI40226	SPI40 226	Chisel tip bent	2,0 mm



Order No.	Model	Description
005 64 053 99	SPI 81	<b>Line voltage soldering iron 80 W, 230 V, unregulated</b> <ul style="list-style-type: none"> <li>• complete with soldering tip 4SPI80237 and holder</li> <li>• Heating up time ~180 sec.</li> <li>• Tip temperature ~480°C</li> </ul>

### Soldering Tips for SPI 81

Order No.	Model	Description	Width A
4SPI80234	SPI80 234	Chisel tip	3,0 mm
4SPI80235	SPI80 235	Chisel tip	5,0 mm
4SPI80230	SPI80 230	Chisel tip	7,0 mm
4SPI80231	SPI80 231	Chisel tip	9,5 mm
4SPI80237	SPI80 237	Chisel tip bent	5,0 mm
4SPI80232	SPI80 232	Chisel tip bent	7,0 mm